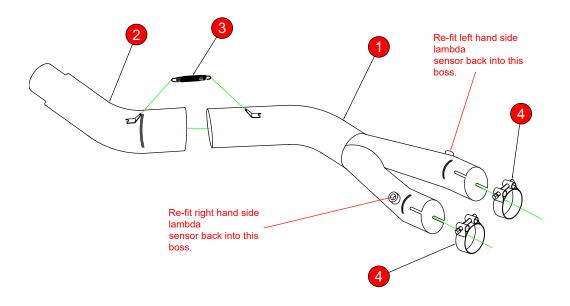






Bike	Yamaha MT-10	Part No.	YA-126-CR
Year	2022-Current	Fit Kit	Z039.10549
Notes	Retain o.e. gasket and collar if fitting with o.e. silencer. Not needed for Scorpion Slip-on.	dB Killer	Red Power SCEXDBK46 (Purchased separately) Serket SCEXDBK25 (Purchased separately)

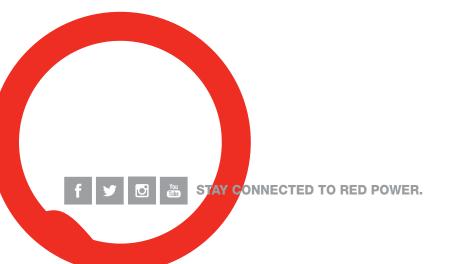
Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION	QTY	
1	Z035.10915	Collector	1	
2	Z035.11177	Connecting Pipe	1	
Fit Ki	Fit Kit - Z039.10549			
3	Z028.10030	Rubber Coated Spring	1	
4	Z016.10004	55-59mm Clamp	2	

CLASSIFICATION	Closed Circuit Product		
HOMOLOGATED	NO		
DATE	07/08/2023		
ISSUE	00		
AUTHORISED	S Shipley		

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

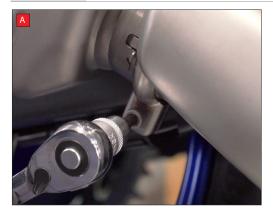








Bike	Yamaha MT-10	Part No.	YA-126-CR
Year	2022-Current	Fit Kits	Z039.10549
Notes	Retain o.e. gasket and collar if fitting with o.e. silencer. Not needed for Scorpion Slip-on.	dB Killer	Red Power SCEXDBK46 (Sold separately) Serket SCEXDBK25 (Sold separately)





- A) Loosen and remove the rear silencer clamp.
- B) Loosen and remove the rear silencer mounting bolt.
- C) Carefully remove the rear silencer from the bike.
- D) If fitting with O.E. Silencer, remove the gasket and collar from the original exhaust as you will need to install it on the Scorpion de-cat later.
- E) Remove the bolts from the heat shield / cover, then remove it from the exhaust.
- F) Loosen the valve cables and disconnect them from the bike.
- G) Remove the 2 bolts from the original mounting point bracket, then remove the bracket from the
- H) Remove the cable guide from the bracket as it's not used with the Scorpion de-cat pipe.





























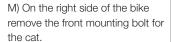


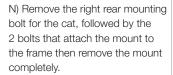
Bike	Yamaha MT-10	Part No.	YA-126-CR
Year	2022-Current	Fit Kits	Z039.10549
Notes	Retain o.e. gasket and collar if fitting with o.e. silencer. Not needed for Scorpion Slip-on.	dB Killer	Red Power SCEXDBK46 (Sold separately) Serket SCEXDBK25 (Sold separately)





- I) Re-fit the mounting bracket with the original bolts.
- J) Remove the lambda sensors from both sides of the bike.
- K) Loosen the clamps where the headers meet the cat.
- L) On the left side of the bike remove the rear mounting bolt for the cat.





O) Gently wiggle the cat to pull it off of the header pipes then remove from under the bike.

P) You can now remove the right front mount from the bike.

























## **SCORPION // FITTING INSTRUCTIONS**





Bike	Yamaha MT-10	Part No.	YA-126-CR
Year	2022-Current	Fit Kits	Z039.10549
Notes	Retain o.e. gasket and collar if fitting with o.e. silencer. Not needed for Scorpion Slip-on.	dB Killer	Red Power SCEXDBK46 (Sold separately) Serket SCEXDBK25 (Sold separately)





- Q) Remove the sleeve from the left rear mount.
- R) Remove the seat.
- S) Disconnect the battery starting with the negative terminal followed by the positive.
- T) Unhook the strap from the battery, then remove the battery from the bike.
- U) Remove the 2 bolts from the bottom of the battery tray.
- V) Unhook the wiring from the tray then remove it from the bike.
- W) The valve motor is secured in place with a rubber band, unhook the band from the plastic clip and pull the motor from it's tray and disconnect the wiring plug.
- X) Remove the 2 screws from the cover then remove the cover itself. This will give you access to the cables.



























Bike	Yamaha MT-10	Part No.	YA-126-CR
Year	2022-Current	Fit Kits	Z039.10549
Notes	Retain o.e. gasket and collar if fitting with o.e. silencer. Not needed for Scorpion Slip-on.	dB Killer	Red Power SCEXDBK46 (Sold separately) Serket SCEXDBK25 (Sold separately)





Y) Disconnect the cables from the motor.

Z) Re-fit the cover to the motor, connect the wiring plug, place back in it's tray and secure in place with the rubber band.

AA) Remove the bolt from the brake reservoir bracket and pull the reservoir away from the bike slightly to get access to the valve cables.

AB) One at a time, carefully feed the cables down and out to remove them from the bike.

AC) Re-install the brake reservoir.

AD) Re-install the battery tray and battery following the removal steps in reverse. Then re-fit the seat.

AE) Slide the new collector along with the clamps onto the header pipes. You do not need to use gaskets. If the original gaskets are still on the header pipes, remove them before trying to install the Scorpion part.

AF) Slide the Scorpion connecting pipe onto the collector.





























Bike	Yamaha MT-10	Part No.	YA-126-CR
Year	2022-Current	Fit Kits	Z039.10549
Notes	Retain o.e. gasket and collar if fitting with o.e. silencer. Not needed for Scorpion Slip-on.	dB Killer	Red Power SCEXDBK46 (Sold separately) Serket SCEXDBK25 (Sold separately)





AG) Install the spring between the 2 pipes.

If fitting with Scorpion Slipon follow steps E-H on those instructions followed by steps AK and AN on these instructions.

AH) Slide the collar and gasket onto the connecting pipe.

Al) Slide the silencer over the end of the pipe then loosely secure in place with the mounting bolt.

AJ) Re-fit the original clamp but leave loose at this point, you will fully tighten in a later step.

AK) Fully tighten both clamps on the header pipes.

AL) Fully tighten the original clamp on the rear silencer.

AM) Fully tighten the silencer mounting bolt.

AN) Re-install both lambda sensors.

When fitted take bike for a short ride to ensure all functions are correct. When bike & exhaust are cool enough check all nuts and bolts are still secure.























